

Work Order ID 55313

January 13, 2010 10:19:58 AM

Page 1

Item ID: D2585

Accept

Setup Start

Revision ID:

Stop

Item Name: Mounting Channel

Start Date: 1/13/10 Start Qty: 40.00

Cust Item ID:

Required Date: 1/20/10 Req'd Qty: 40.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-1-13

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2585

Rev B

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

10-1-19

FLOW CNC Waterjet

1-Cut as per Dwg D2585

Dwg Rev: 13

Prog Rev: 13

2-Deburr if necessary

304 .080

Deburr = 1 m-f 10/01/26 60x

60

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

10-1-19

Quality Control

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

28 10/01/26

counter 60

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 55313

January 13, 2010 10:19:58 AM



Page 2

Item ID: D2585

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Channel

Start Date: 1/13/10 Start Qty: 40.00



Cust Item ID:

Required Date: 1/20/10 Req'd Qty: 40.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date:

Tooling: Date:

Stop



QC: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

Small Fab

Memo

Deburr if necessary

/ a / 4

0.00

0.00

140



Brake NC

Brake NC

NC BRAKE

Memo

Form as per Dwg D2585

0.00

0.00

SB 10/01/27

60

8

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

28 10/01/27

60

| W/O: | | WORK ORDER CHANGES | | | | | |
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Work Order ID 55313

January 13, 2010 10:19:58 AM

Page 3

Item ID: D2585

Accept

Setup Start

Revision ID:

Stop

Item Name: Mounting Channel

Start Date: 1/13/10 Start Qty: 40.00

Cust Item ID:

Required Date: 1/20/10 Req'd Qty: 40.00

Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

Identify as per dwg & Stock Location: 18

0.00

Packaging

Memo

0.00

Packaging

10-1-27

600 SP

170

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/01/27

MF 10-1-27

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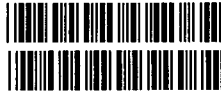
NOTE: Date & initial all entries

Picklist Print

January 13, 2010 10:20:02 AM

Page 1

Work Order ID: 55313



Parent Item: D2585

Parent Item Name: Mounting Channel

Start Date: 1/13/10

Required Date: 1/20/10

Comments: IPP DL04.02.16 Reformat; Add Receiving Step KJ/RF
IPP C 06.07.21 waterjet EC

Start Qty: 40.00

Required Qty: 40.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| M304S14GA | | Purchased | No | | | 100 | sf | 163.5881 | 0.6611 | 2, | | |



304SS sheet .080



B 10-1-19

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

MAT

163.5881

110993Q

3.5881

113295

160

110943



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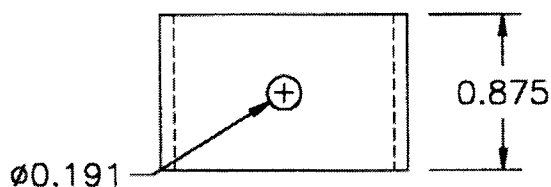
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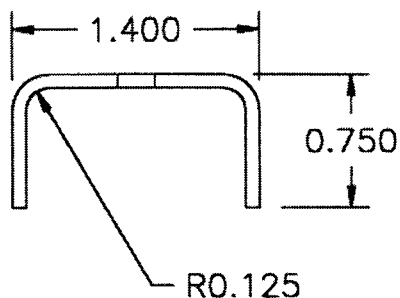


| | | | |
|----------------------|-----------------------|--|------------------------|
| DESIGN <i>BW</i> | DRAWN BY <i>MS</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>BW</i> | APPROVED <i>BW</i> | DRAWING NO. D2585 | REV. B SHEET 1 OF 1 |
| DATE 96:07:11 | | TITLE MOUNTING CHANNEL | SCALE 1:1 |
| B | 97:03:14 | ADD FLAT PATTERN | |

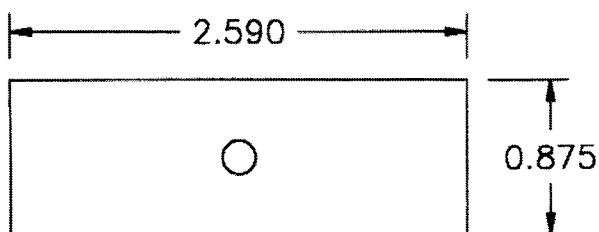
RELEASED
97/03/14 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33313
BJ 10-1-13



FLAT PATTERN



MATERIAL: 304/316 SS, 14 GAUGE (0.078)

| W/O: | | WORK ORDER CHANGES | | | | | |
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